1. Identification

Product Name: CS100 ink Cyan
Order No.: CS100-C-BB
General Use: Ink for ink jet printer
Product Description: Solvent pigment ink
SDS Number: 037-S151085
Manufacture
Company Name: Mimaki Engineering Co., Ltd.
Address: 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.: +81-268-64-2413
Importer / Distributor Established in USA
Company Name: MIMAKI USA, INC.
Address: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No.: +1-678-730-0170
Emergency Telephone No.: +81-268-64-2281

2. Hazards Identification

[GHS Classification]

Physical Hazards
Flammable Liquids: Category 4

Health Hazards
Eye Damage / Irritation: Category 1
Toxic to Reproduction: Category 1B
Specific Target Organ Toxicity (Single Exposure): Category 1 (blood, central nervous system, systemic toxicity)
Specific Target Organ Toxicity (Single Exposure): Category 2 (kidneys, hematopoietic system)
Specific Target Organ Toxicity (Repeated Exposure): Category 2 (blood, kidneys)

Environmental Hazards
Hazardous to the Aquatic: Category 3
Environment · Acute Hazard
Safety Data Sheets

Hazardous to the Aquatic Environment · Long Term Hazard

The above list does not include category being non-classifiable or not-applicable.

[GHS Label Elements]
Symbol

Signal Word
Danger

Hazard Statements
H227 Combustible liquid
H318 Cause serious eye damage
H360 May damage fertility or the unborn child
H370 Causes damage to blood, central nervous system, central nervous system, systemic toxicity
H371 May cause damage to kidneys and hematopoietic system
H373 May cause damage to blood and kidneys through prolonged or repeated exposure.
H412 Harmful to aquatic life with long lasting effects

Precautionary Statements

[Prevention]
P201 Obtain SDS (Safety Data Sheet) and printer's operation manual before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260 Do not breathe vapor or mist.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink, or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/clothing and eye/face protection.

[Response]
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P311 IF exposed or concerned: Call a POISON CENTER or doctor/physician.
P305+P310 IF IN EYES: Immediately call a POISON CENTER or doctor/physician.
P314 Get medical advice/attention if you feel unwell.
P370+P378 In case of fire: Use appropriate media for extinction.

[Storage]
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

[Disposal]
P501 Dispose of contents and container in accordance with local, regional, national and international regulation.
NFPA Rating (scale 0 – 4)

Health = 3
Flammability = 2
Instability = 0
Special = None

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>No</th>
<th>Chemical Name</th>
<th>Wt%</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ethylene glycolbuthyl ether acetate</td>
<td>50-60</td>
<td>112-07-2</td>
</tr>
<tr>
<td>2</td>
<td>Propylene glycolmethyl ether acetate</td>
<td>15-25</td>
<td>108-65-6</td>
</tr>
<tr>
<td>3</td>
<td>Gamma-butyrolactone</td>
<td>15-25</td>
<td>96-48-0</td>
</tr>
<tr>
<td>4</td>
<td>Vinyl chloride / Vinyl acetate copolymer resin</td>
<td>1-10</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>5</td>
<td>Phthalocyanine blue</td>
<td>1-10</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>6</td>
<td>Additives</td>
<td>0.1-5</td>
<td>Trade Secret</td>
</tr>
</tbody>
</table>

4. First Aid Measures

Inhalation: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.

Eye Contact: Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

Skin Contact: Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. Get medical attention if irritation develops.

Ingestion: If swallowed, get medical attention.
Most Important Symptoms/Effects

**Acute**: eye damage, blood damage, central nervous system damage, systemic toxicity damage, kidney damage

**Delayed**: reproductive effects, blood damage, kidney damage

**Indication of Immediate Medical Attention and Special Treatment Needed**: Treat symptomatically and supportively.

### 5. Fire Fighting Measures

**Flammable Properties**: Flash point \(66 \pm 1^\circ\text{C}\) (TCC)

- Auto Ignition Temperature: Not available
- Flammable point: Not available

**Extinguishing Media**: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam

**Unsuitable Extinguishing Media**: Do not scatter spilled material with high-pressure water streams.

**Special Hazards Arising from the Chemical**: Combustible liquid and vapor.

**Hazardous Combustion Products**: oxides of carbon, oxides of nitrogen

**Fire Fighting Measures**: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.
6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures

Methods and Materials for Containment and Cleaning Up

- Wear personal protective clothing and equipment, see Section 8.
- Avoid release to the environment.

: Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray.

Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal.

Large spills: Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

7. Handling and Storage

Precautions for Safe Handling

Conditions for Safe Storage, including any Incompatibilities

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flame, and hot surfaces. No smoking. Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Wash thoroughly after handling. Avoid release to the environment.

8. Exposure Controls / Personal Protection

Exposure Limit Values

<table>
<thead>
<tr>
<th>No</th>
<th>Chemical Name</th>
<th>ACGUH</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Ethylene glycol monobuthyl ether acetate (112-07-2)</td>
<td>ACGUH</td>
<td>20 ppm TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NIOSH</td>
<td>5 ppm TWA: 33 mg/m3 TWA</td>
</tr>
</tbody>
</table>

Component Biological Limit Values: There are no biological limit values for the component(s) of this product.

Exposure Controls

Occupational Exposure Controls

Appropriate Engineering Controls: Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

Personal Protection

Respiratory Protection: Consult with a health and safety professional for specific respirators appropriate for your use.

Hand Protection: Wear appropriate chemical resistant gloves.

Eye Protection: Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection: Wear appropriate chemical resistant clothing.
9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Cyan</td>
</tr>
<tr>
<td>Odor</td>
<td>Solvent odor</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point / Boiling Range</td>
<td>145~209 °C</td>
</tr>
<tr>
<td>Melting Point / Melting Range</td>
<td>&lt;30 °C</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>66±1 °C</td>
</tr>
<tr>
<td>Auto ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not available</td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper / Lower Flammability or Explosive Limits</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>0.493kPa (20 °C)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.995±0.01 (25 °C)</td>
</tr>
<tr>
<td>Solubility</td>
<td>Very small amount</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition Coefficient (n-octanol / Water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>4.0±0.3 mPa・s (25 °C)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
</tbody>
</table>

10. Stability and Reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>No reactivity hazard is expected.</td>
</tr>
<tr>
<td>Chemical Stability</td>
<td>Stable under normal conditions of use.</td>
</tr>
<tr>
<td>Possibility of Hazardous Reactions</td>
<td>Will not polymerize.</td>
</tr>
<tr>
<td>Conditions to Avoid</td>
<td>Avoid flames, sparks, and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible</td>
</tr>
</tbody>
</table>
Safety Data Sheets

Incompatible Materials: acids, bases, oxidizing materials, amines

Hazardous Decomposition: Combustion: oxides of carbon, oxides of nitrogen

11. Toxicological Information

Acute Toxicity: The component(s) of this material have been reviewed in various sources and the following selected endpoints are published:

Component Analysis - LD50/LC50

**Ethylene glycol monobutyl ether acetate (112-07-2)**
Dermal LD50 Rabbit 1480 mg/kg; Oral LD50 Rat 1600 mg/kg

**Propylene glycol monomethyl ether acetate (108-65-6)**
Dermal LD50 Rabbit >5 g/kg; Oral LD50 Rat 8532 mg/kg

**γ-Butyrolactone (96-48-0)**
Inhalation LC50 Rat >5100 mg/m3 4 h; Oral LD50 Rat 1540 mg/kg

Information on Likely Routes of Exposure

- **Inhalation**: irritation, chest pain, difficulty breathing, headache, hearing loss, nausea, drowsiness, dizziness, loss of coordination, unconsciousness, cough, reproductive effects, kidney damage, liver damage, systemic toxicity damage

- **Ingestion**: irritation, nausea, headache, drowsiness, dizziness, loss of coordination, unconsciousness, coma, sore throat, vomiting, stomach pain

- **Skin Contact**: irritation, nausea, headache, drowsiness, dizziness, unconsciousness, coma

- **Eye Contact**: eye damage

- **Immediate Effects**: eye damage, blood damage, central nervous system damage, systemic toxicity damage, kidney damage

- **Delayed Effects**: reproductive effects, blood damage, kidney damage

- **Medical Conditions**: reproductive disorders

- **Aggravated by Exposure**: respiratory disorders

- **Irritation/Corrosivity Data**: eye damage

- **Respiratory Sensitization**: No information available for the product.
Dermal Sensitization : No information available for the product.
Germ Cell Mutagenicity : No information available for the product.
Carcinogenicity : Component Carcinogenicity

<table>
<thead>
<tr>
<th>Component</th>
<th>ACGIH</th>
<th>DFG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol monobutyl ether acetate (112-07-2)</td>
<td>A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans</td>
<td>Category 4 (no significant contribution to human cancer)</td>
</tr>
<tr>
<td>γ-Butyrolactone (96-48-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vinyl chloride / Vinyl acetate copolymer resin (Proprietary)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Reproductive Toxicity : Available data characterizes components of this product as reproductive hazards.

Specific Target Organ Toxicity - Single : blood, central nervous system, systemic toxicity, kidneys, hematopoietic system
Specific Target Organ Toxicity - Repeated : blood, kidneys
Aspiration Hazard : No information available for the product.

Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.
Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Harmful to aquatic life with long lasting effects

| Component Analysis - Aquatic Toxicity | Algae: 72 Hr EC50 Desmodesmus subspicatus: >500 mg/L | Invertebrate: 48 Hr EC50 Daphnia magna: 37 mg/L |
Propylene glycol monomethyl ether acetate (108-65-6)

<table>
<thead>
<tr>
<th></th>
<th>96 Hr LC50 Pimephales promelas: 161 mg/L [static]</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fish:</strong></td>
<td>48 Hr EC50 Daphnia magna: &gt;500 mg/L</td>
</tr>
<tr>
<td><strong>Invertebrate:</strong></td>
<td></td>
</tr>
</tbody>
</table>

**γ-Butyrolactone (96-48-0)**

<table>
<thead>
<tr>
<th></th>
<th>72 Hr EC50 Desmodesmus subspicatus: 360 mg/L;</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Algae:</strong></td>
<td>96 Hr EC50 Desmodesmus subspicatus: 79 mg/L</td>
</tr>
<tr>
<td><strong>Invertebrate:</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>48 Hr EC50 Daphnia magna Straus: &gt;500 mg/L</td>
</tr>
</tbody>
</table>

**Persistence and Degradability**: Not available

**Bioaccumulation**: Not available

**Mobility**: Not available

**Other Toxicity**: Not available

### 13. Disposal Considerations

- Comply with all USA, national and local regulations.
- Do not dump this product into sewers, on the ground or into any body of water.

**Disposal Methods**: Dispose in accordance with all applicable regulations.

**Component Waste Numbers**: The U.S. EPA has not published waste numbers for this product's components.

**Disposal of Contaminated Packaging**: Empty containers may contain product residue. Dispose in accordance with all applicable regulations.

### 14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

**IATA Information**: Not regulated as dangerous goods for transport.

**ICAO Information**: Not regulated as dangerous goods for transport.

**IMDG Information**: Not regulated as dangerous goods for transport.
Marine Pollutant: Ethylene glycol monobutyl ether acetate (112-07-2)
  IBC Code: Category Y
Propylene glycol monomethyl ether acetate (108-65-6)
  IBC Code: Category Z
γ -Butyrolactone (96-48-0)
  IBC Code: Category Y

TDG Information: Not regulated as dangerous goods for transport.
US DOT Information: Not regulated as dangerous goods for transport. *1
*1 Class combustible liquid (NA1993), Packing group III for quantities of 450 liters (119 gallons) or more: not regulated for smaller quantities

15. Regulatory Information

U.S. Federal Regulations: None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

SARA Title III Section 311/312: Acute Health: Yes
  Chronic Health: Yes
  Fire: Yes
  Pressure: No
  Reactive: No

U.S. State Regulations: The following components appear on one or more of the following state hazardous substances lists:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol monobutyl ether acetate</td>
<td>112-07-2</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>

Not regulated under California Proposition 65

Canada: WHMIS CLASSIFICATION: B3, D2A, D2B.
Canadian WHMIS Ingredient Disclosure: None of the product component(s) are listed on the Ingredients Disclosure List (IDL).
16. Other Information

Key/Legend
ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code - International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; LOLI - List Of Lists™ - ChemADVISOR’s Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit

Other Information
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